

Process Costing

Chapter 5

JOB-ORDER COSTING

- Furniture manufacturing;
- Special-order printing;
- Ship-building
- Service organizations
- ...

Many different jobs/products worked on each period

PROCESS COSTING

- Bricks;
- Soda;
- Paper;
- Gas, water, electricity
- ...

Raw materials converted into homogeneous (i.e. uniform) products

Similarities Between Job-Order and Process Costing

- Both systems assign material, labor, and overhead costs to products and they provide a mechanism for computing unit product costs.
- Both systems use the same manufacturing accounts, including Manufacturing Overhead, Raw Materials, Work in Process, and Finished Goods.
- The flow of costs through the manufacturing accounts is basically the same in both systems.

Differences Between Job-Order and Process Costing: Job-Order Costing Characteristics

Job-Order costing:

1. Many different jobs are worked on during each period, with each job having unique production requirements.
2. Costs are accumulated by individual job.
3. Unit costs are computed *by job* on the job cost sheet.

Differences Between Job-Order and Process Costing: Process Costing Characteristics

Process costing:

1. A single product is produced either on a continuous basis or for long periods of time. All units of product are identical.
2. Costs are accumulated by department.
3. Unit costs are computed *by department*.

Concept Check I

Process costing is used for products that are:

- a. Different and produced continuously.
- b. Similar and produced continuously.
- c. Individual units produced to customer specifications.
- d. Purchased from vendors.

Concept Check 1a

Process costing is used for products that are:

- a. Different and produced continuously.
- b. Similar and produced continuously.**
- c. Individual units produced to customer specifications.
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Processing Departments

Any unit in an organization where work is performed and materials, labor, or overhead are added to the product.

The activities performed in a processing department are *performed uniformly* on all units of production.

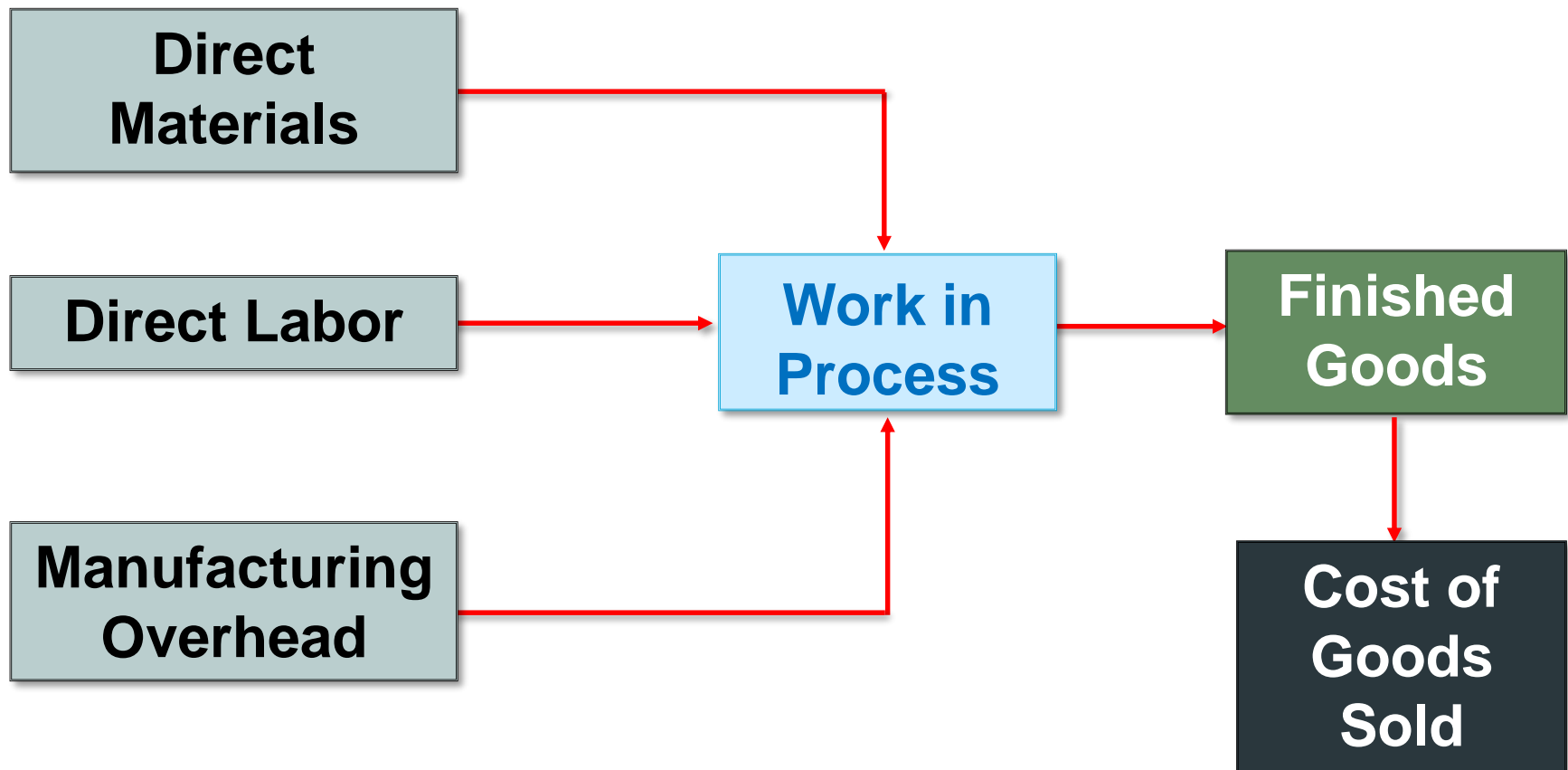
Furthermore, the output of a processing department must be *homogeneous*.

Products in a process costing environment typically *flow in a sequence* from one department to another.

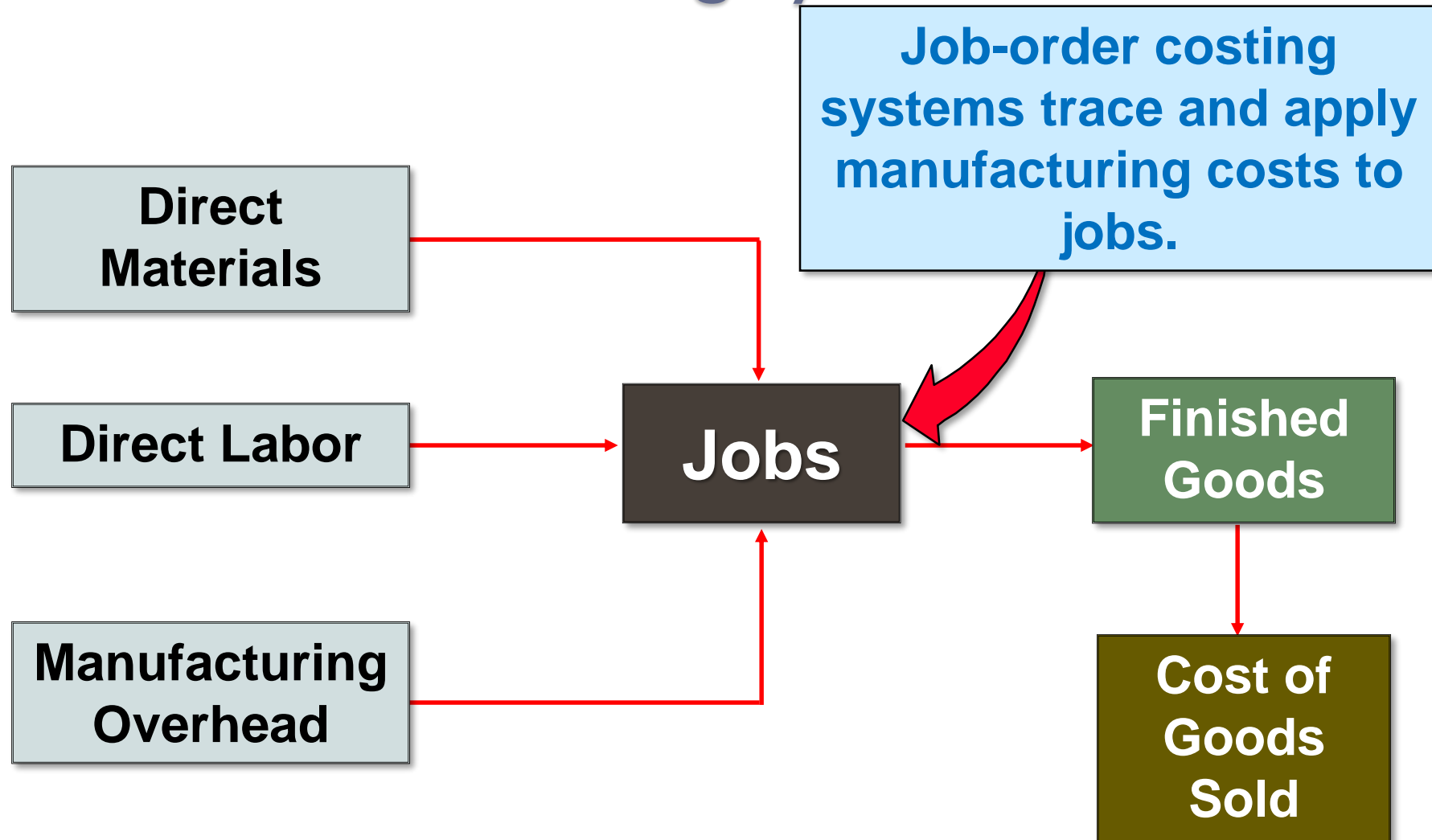
Learning Objective 1

Record the flow of materials, labor, and overhead through a process costing system.

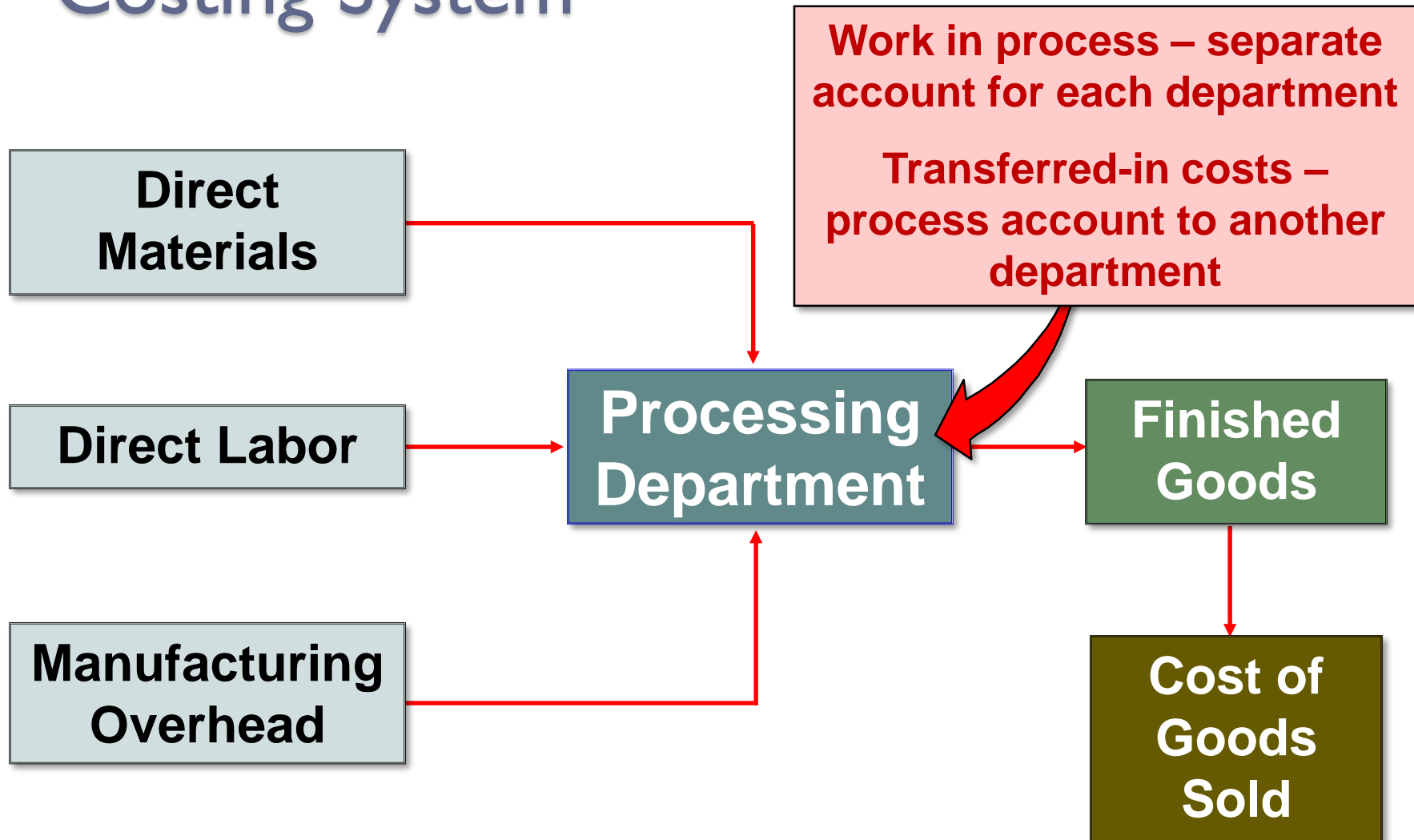
The Flow of Costs in Job-Order and Process Costing - Similarities



The Flow of Costs in a Job-Order Costing System



The Flow of Costs in a Processing Costing System



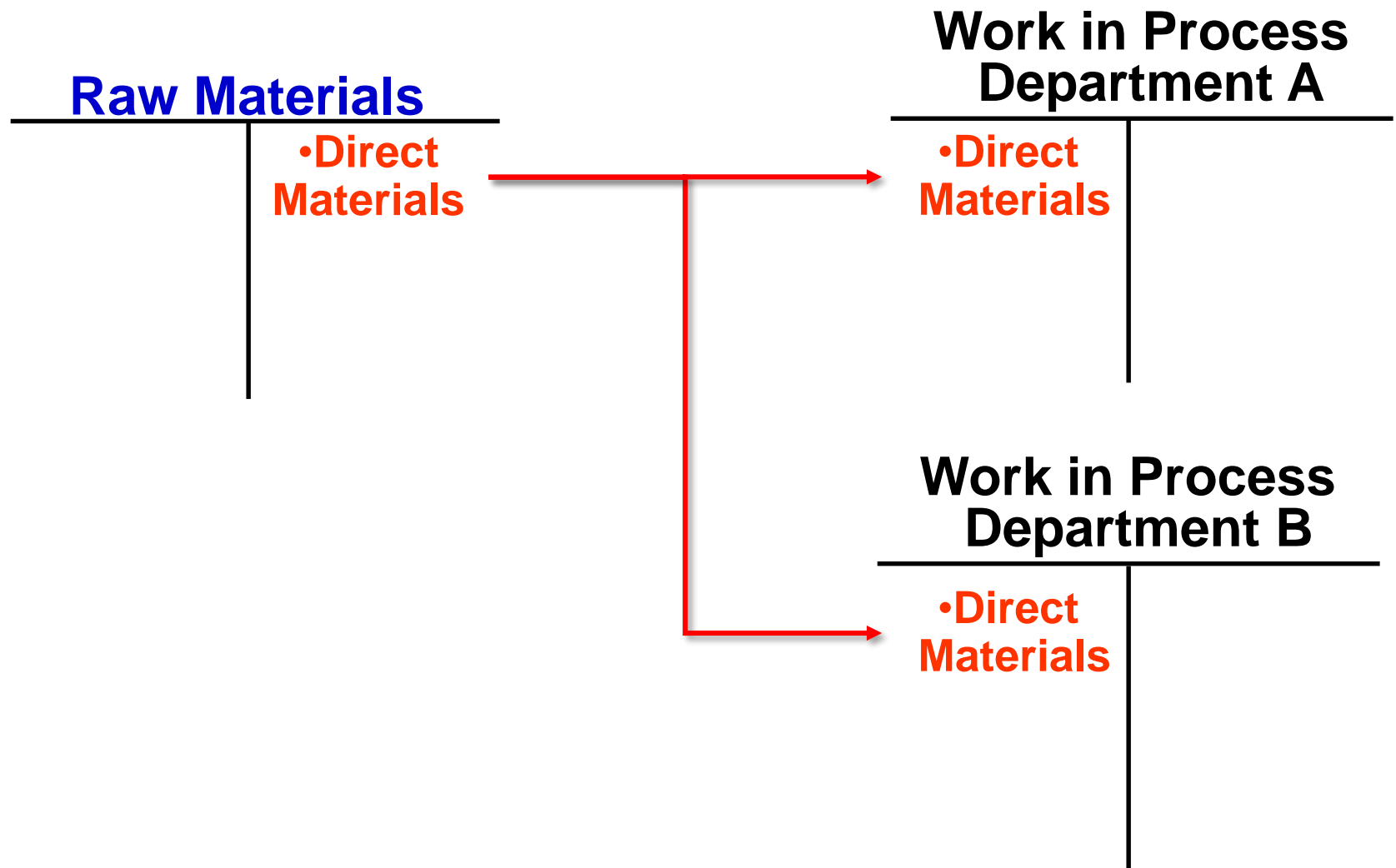
Flow of Raw Material Costs

For purposes of this example, assume there are two processing departments –

Departments **A** and **B**.

We will use T-accounts and journal entries.

Flow of Raw Material Costs: T-Account Form

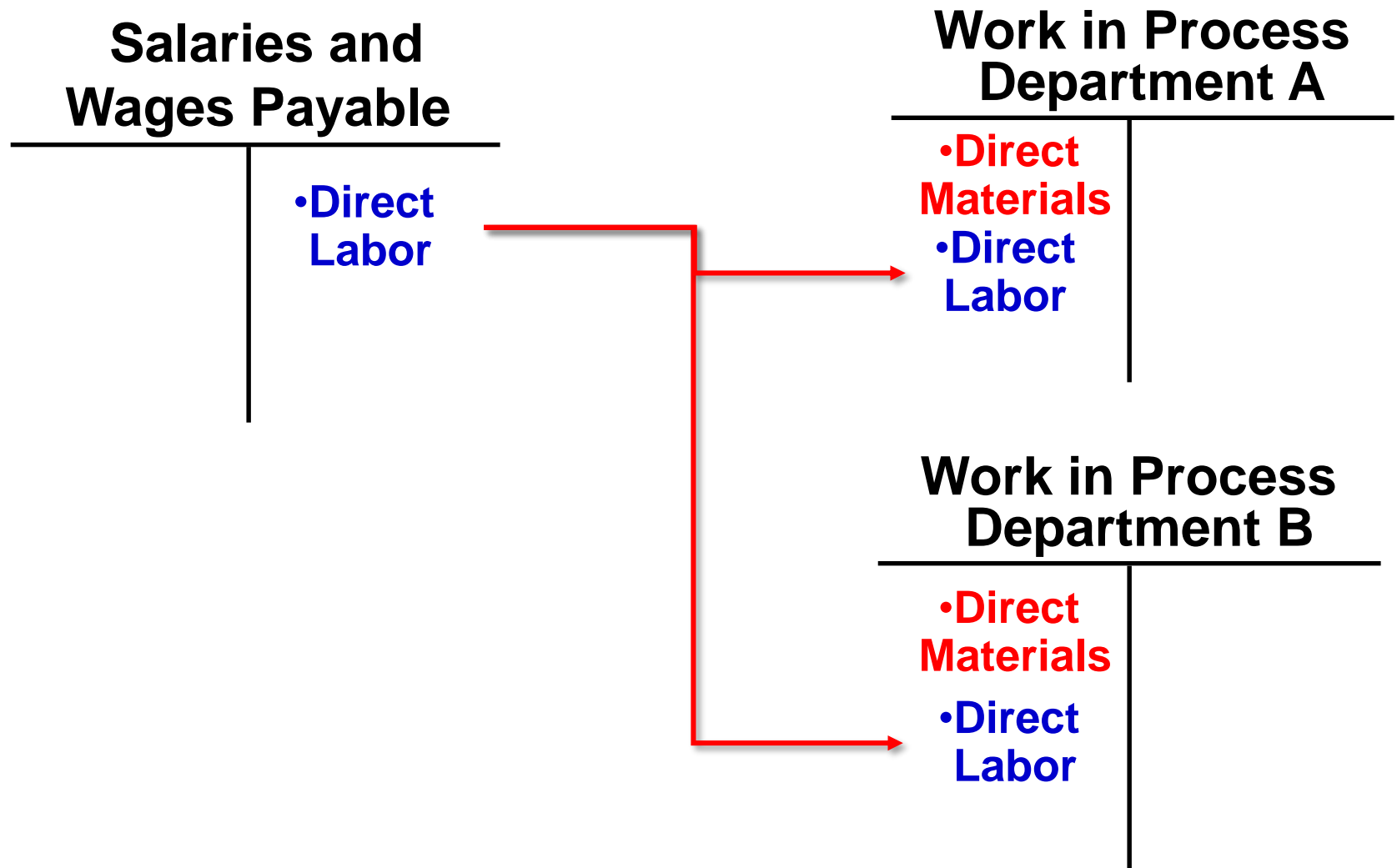


Flow of Raw Material Costs: Journal Entry Form

As in job-order costing, materials are drawn from the storeroom using a materials requisition form. Materials can be added in any processing department. Here is the journal entry to issue raw materials to Processing Department A and Department B.

Work in Process - Department A	XXXXX	
Work in Process - Department B	XXXXX	
Raw Materials		XXXXX

The Flow of Labor Costs: T-Account Form

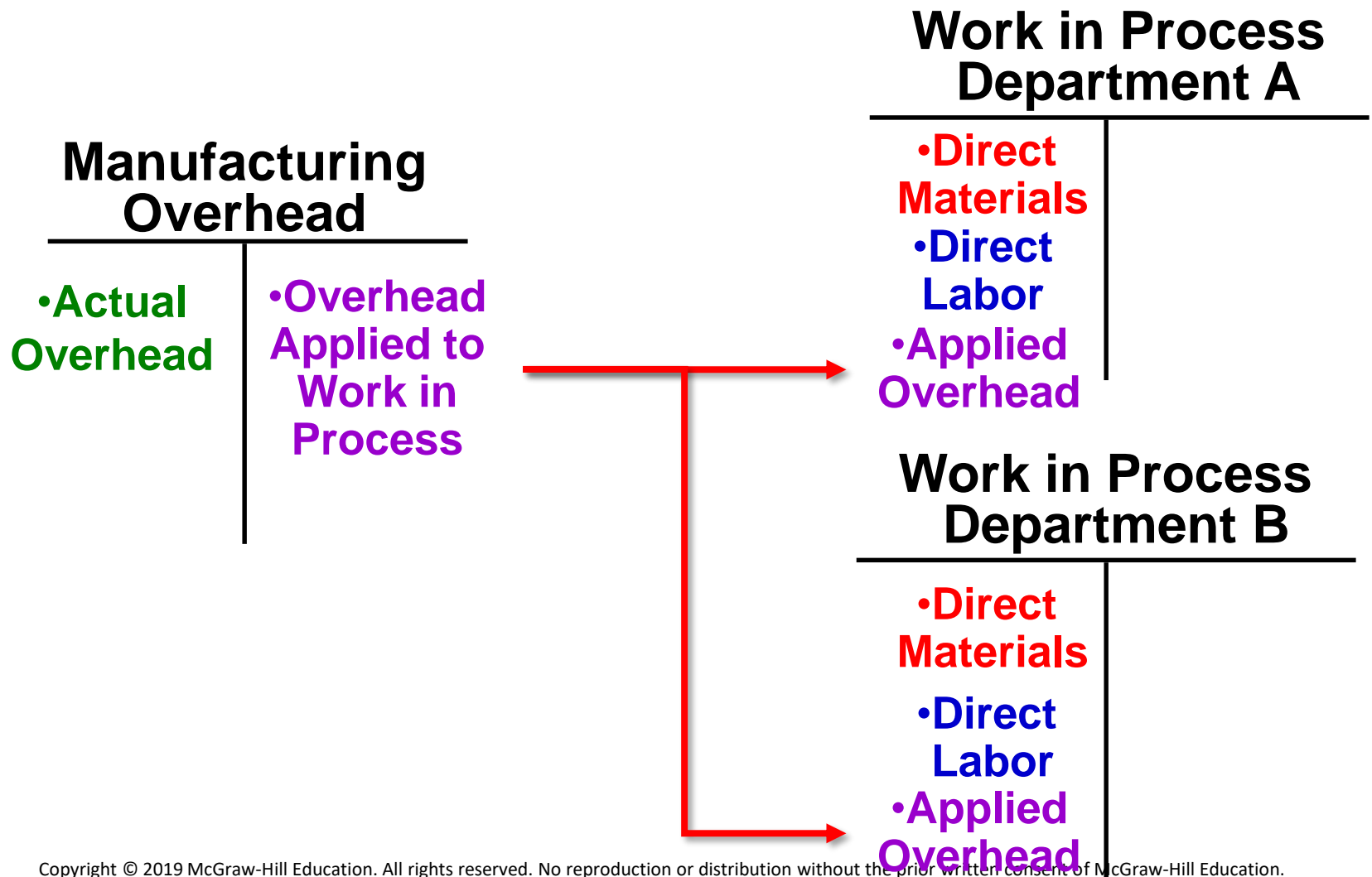


The Flow of Labor Costs: Journal Entry Form

In process costing, labor costs are traced to departments – not to individual jobs. The following journal entry records the labor costs recorded to Department A and Department B.

Work in Process - Department A	XXXXX	
Work in Process - Department B	XXXXX	
Salaries and Wages Payable		XXXXX

The Flow of Manufacturing Overhead Costs: in T-Account Form

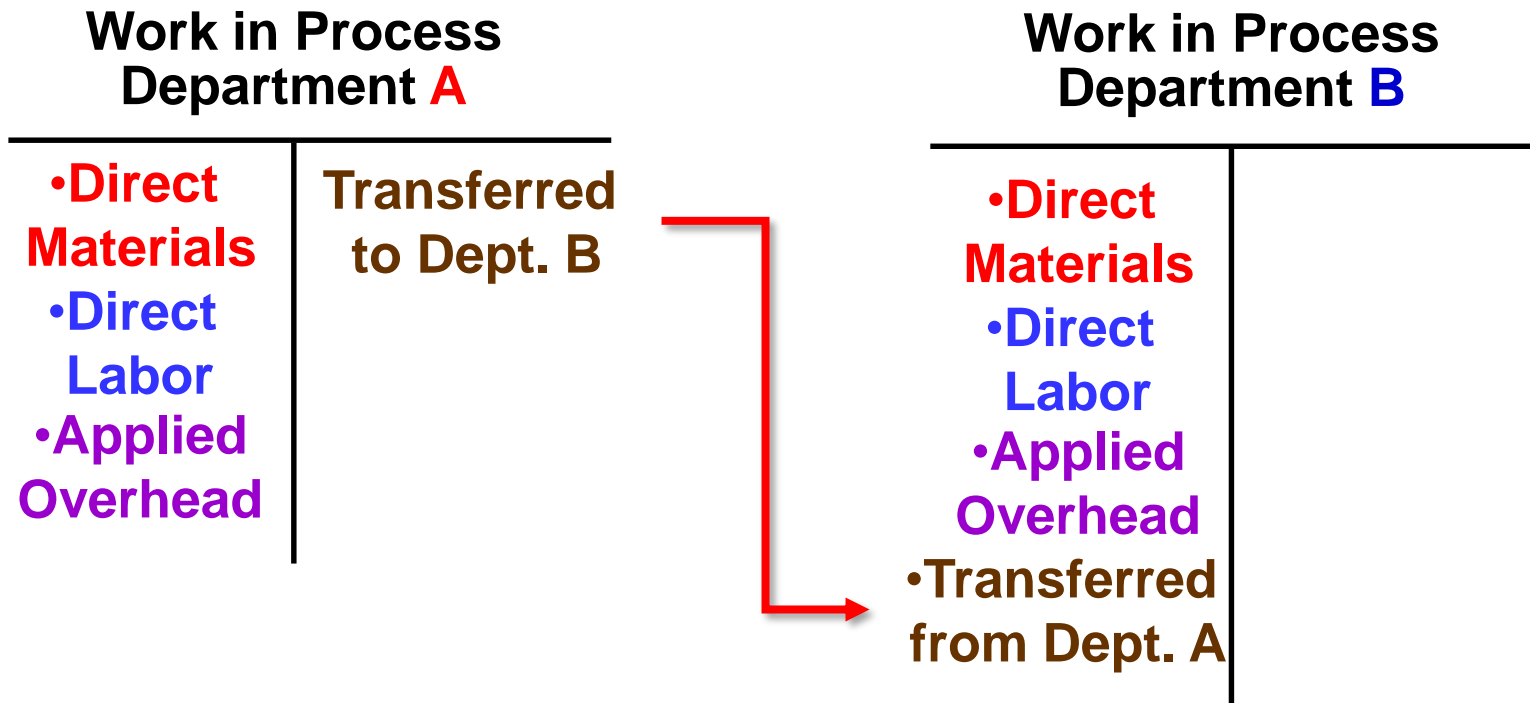


The Flow of Manufacturing Overhead Costs: Journal Entry Form

In process costing, as in job-order costing, predetermined overhead rates are usually used. Manufacturing overhead cost is applied according to the amount of the allocation base that is incurred in the department. The following journal entry records the overhead cost applied to Department A and Department B.

Work in Process - Department A	XXXXX	
Work in Process - Department B	XXXXX	
Manufacturing Overhead		XXXXX

Transfers from Work In Process – Dept. A to Work in Process – Dept. B: T-Account Form

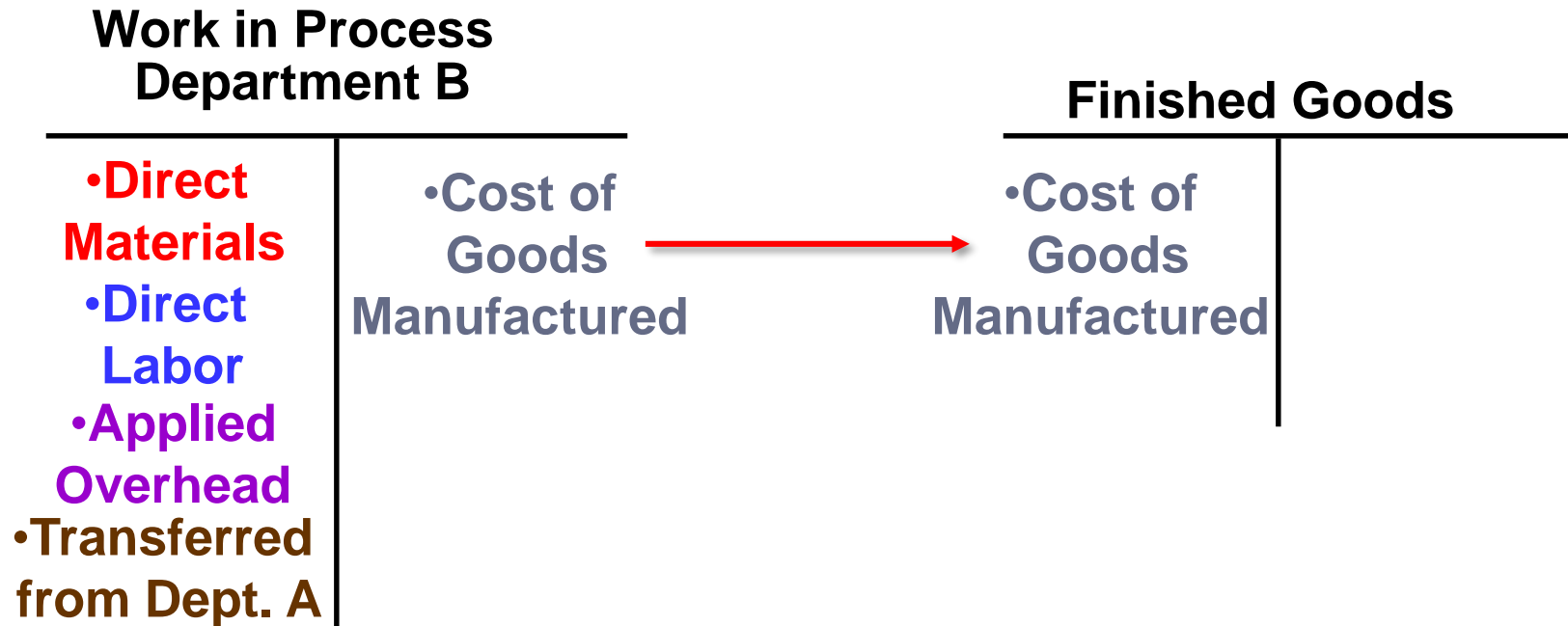


Transfers from Work In Process – Dept. A to Work in Process – Dept. B: Journal Entry Form

Once processing has been completed in a department, the units are transferred to the next department for further processing.

Work in Process - Department B	XXXXX	
Work in Process - Department A		XXXXX

Transfers from Work In Process – Dept. B to Finished Goods:T-Account Form

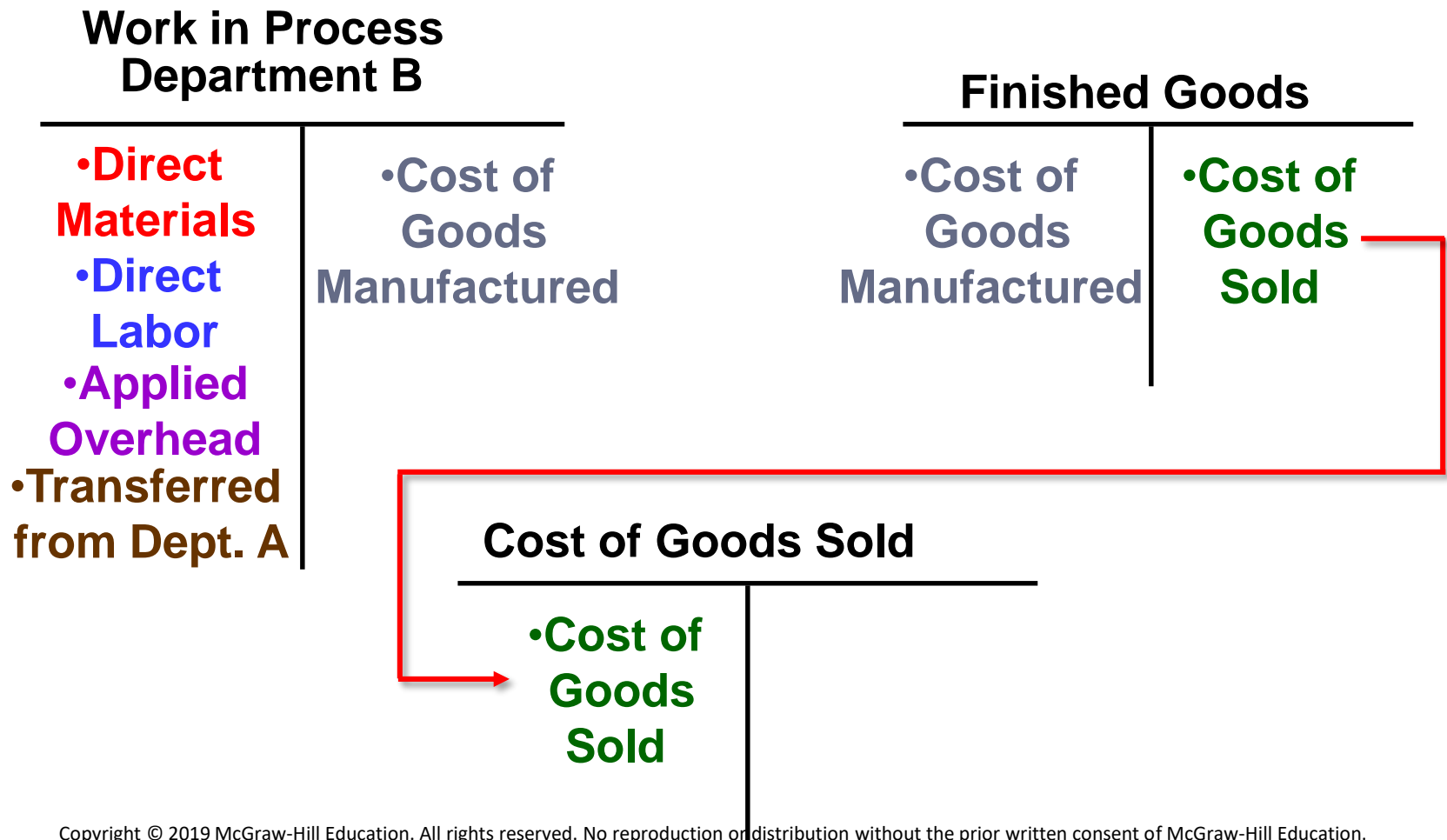


Transfers from Work In Process – Dept. B to Finished Goods: Journal Entry Form

After processing has been finished in Department B, the costs of the completed units are transferred to the Finished Goods inventory account:

Finished Goods	XXXXX	
Work in Process - Department B		XXXXX

Transfers from Finished Goods Inventory to Cost of Goods Sold: T-Account Form



Transfers from Finished Goods to Cost of Goods Sold: Journal Entry Form

Finally, when a customer's order is filled and units are sold, the cost of the units is transferred to Cost of Goods Sold:

Cost of Goods Sold	XXXXX	
Finished Goods		XXXXX

Process Costing Computations: Three Key Concepts – Overview

In process costing, each department needs to calculate **two numbers** for financial reporting purposes—the cost of its ending work in process inventory and the cost of its completed units that were transferred to the next stage of the production process. The key to deriving these two numbers is calculating *unit costs* within each department.

Process Costing Computations: Three Key Concepts – Part I

Key Concept #1: There are two methods for performing the computations of departmental unit costs: the *weighted-average method* and the *FIFO method*.

The **weighted-average method** of process costing calculates unit costs by combining costs and outputs from the current and prior periods.

The **FIFO method** of process costing, which will be covered in *Chapter 5 Supplement*, calculates unit costs based solely on the costs and outputs from the current period.

Process Costing Computations: Three Key Concepts – Part 2

Characteristics of the weighted-average method:

- a) This method makes no distinction between work done in the prior and current periods. It blends together units and costs from the prior and current periods.
- b) The equivalent units of production for a department are the number of units transferred to the next department (or finished goods) plus the equivalent units in the department's ending work in process inventory.

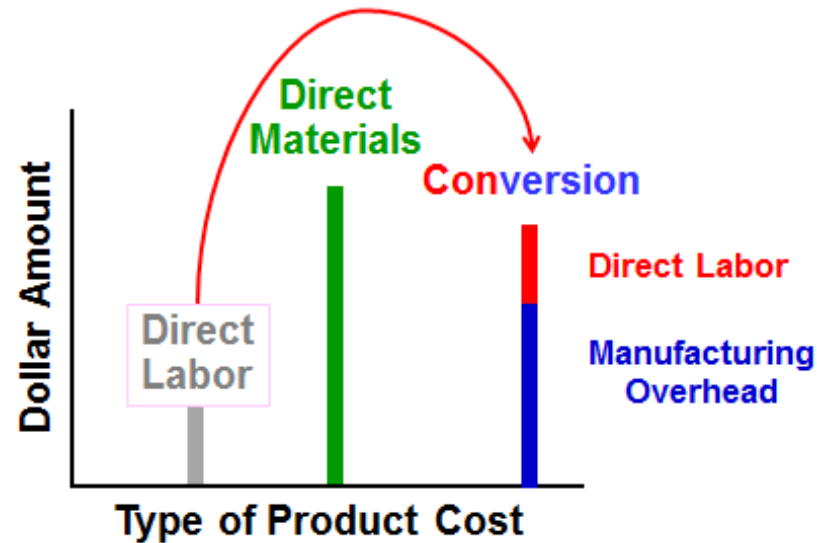
Process Costing Computations: Three Key Concepts – Part 3

Key Concept #2: Conversion Costs: direct labor plus manufacturing overhead.

- Direct labor costs are often small in comparison to the other product costs in process cost systems.

Process Costing Computations: Three Key Concepts – Part 4

- Therefore, direct labor and manufacturing overhead are often combined into one classification of product cost called conversion costs. The example combines these costs:



Process Costing Computations: Three Key Concepts – Part 5

Key Concept #3: Equivalent Units

Equivalent units are the product of the number of partially completed units and the percentage completion of those units.

Equivalent units need to be calculated because a department usually has some partially completed units in its beginning and ending inventories. These partially completed units complicate the determination of a department's output for a given period, and the unit cost that should be assigned to that output.

Calculating Equivalent Units

Equivalent units = Number of partially completed units x Percentage completion.

Equivalent units is the product of the number of partially completed units and the percentage completion of those units with respect to the processing in the department.

The equivalent units is the number of complete units that could have been obtained from the materials and effort that went into the partially complete units.

Calculating Equivalent Units: Examples

Assume Department A has 500 units in its ending work in process inventory that are 60% complete with respect to processing in the department.

These 500 partially complete units are equivalent to 300 fully complete units ($500 \times 60\% = 300$).

Department A's ending work in process inventory would contain 300 equivalent units for the period.

Concept Check 2

For the current period, Jones started 15,000 units and completed 10,000 units, leaving 5,000 units in process 30 percent complete. How many equivalent units of production did Jones have for the period?

- a. 10,000
- b. 11,500
- c. 13,500
- d. 15,000

Concept Check 2a

For the current period, Jones started 15,000 units and completed 10,000 units, leaving 5,000 units in process 30 percent complete. How many equivalent units of production did Jones have for the period?

- a. 10,000
- b. 11,500
- c. 13,500
- d. 15,000


$$10,000 \text{ units} + (5,000 \text{ units} \times 0.30) = 11,500 \text{ equivalent units}$$

The weighted-average method: an example

3 steps:

1. Compute the equivalent units of production;
2. Compute the cost per equivalent unit;
3. Assign costs to unit;

Learning Objective 2

Compute the equivalent units of production using the weighted-average method.

Compute the equivalent units of production

Equivalent units of production: is the denominator in unit cost calculations. Each processing department calculates the equivalent units of production for each of its manufacturing cost categories. In *the weighted-average method*, the equivalent units of production for a department is the number of completed units transferred to the next department (or to finished goods) plus the equivalent units in the department's ending work in process inventory.

Weighted-average method: a separate calculation is made for each cost category in each processing department.

Equivalent units of production = Units transferred to the next department or to finished goods + Equivalent units in ending work in process inventory

Step I: Compute the Equivalent Units of Production – Part I

Smith Company reported the following activity in the Assembly Department for the month of June:

	Units	Percent Completed	
		Materials	Conversion
Work in process, June 1	300	40%	20%
Units started into production in June	6,000		
Units completed and transferred out of Department A during June	5,400		
Work in process, June 30	900	60%	30%

Step 1: Compute the Equivalent Units of Production – Part 2

Begin by calculating the equivalent units completed and transferred out of the Assembly Department in June (5,400 units).

	<u>Materials</u>	<u>Conversion</u>
Units completed and transferred out of the Department in June	5,400	5,400
	_____	_____
	=====	=====

Step I: Compute the Equivalent Units of Production – Part 3

Next, identify the *equivalent units* of production in *ending work in process* with respect to *materials* for the month (540 units) and adding this to the 5,400 units from step one.

	<u>Materials</u>	<u>Conversion</u>
Units completed and transferred out of the Department in June	5,400	5,400
Work in process, June 30:		
900 units × 60%	540	
	<hr/>	<hr/>
Equivalent units of Production in the Department during June	5,940	5,940

Step I: Compute the Equivalent Units of Production – Part 4

Finally, identify the *equivalent units* of production in *ending work in process* with respect to *conversion* for the month (270 units) and adding this to the 5,400 units.

	<u>Materials</u>	<u>Conversion</u>
Units completed and transferred out of the Department in June	5,400	5,400
Work in process, June 30:		
900 units × 60%	540	
900 units × 30%		270
Equivalent units of Production in the Department during June	5,940	5,670

Step I: Compute the Equivalent Units of Production – Part 5

Equivalent units of production *always* equals:
 Units completed and transferred
 + Equivalent units remaining in work in process

	<u>Materials</u>	<u>Conversion</u>
Units completed and transferred out of the Department in June	5,400	5,400
Work in process, June 30:		
900 units × 60%	540	
900 units × 30%		270
Equivalent units of Production in the Department during June	<u>5,940</u>	<u>5,670</u>

Learning Objective 3

Compute the cost per equivalent unit using the weighted-average method.

Step 2: Compute the Cost per Equivalent Unit – Part I: Beginning Work in Process

Beginning Work in Process Inventory:	300 units
Materials: 40% complete	\$ 6,119
Conversion: 20% complete	\$ 3,920
Production started during June	6,000 units
Production completed during June	5,400 units
Costs added to production in June	
Materials cost	\$ 118,621
Conversion cost	\$ 81,130
Ending Work in Process Inventory:	900 units
Materials: 60% complete	
Conversion: 30% complete	

Step 2: Compute the Cost per Equivalent Unit – Part 2

The formula for computing the cost per equivalent unit is:

Weighted-Average Method (a separate calculation is made for each cost category in each processing department)

$$\text{Cost per equivalent unit} = \frac{\text{Cost of beginning Work in Process Inventory} + \text{Cost added during the period}}{\text{Equivalent units of production}}$$

Step 2: Compute the Cost per Equivalent Unit – Part 3

Here is a schedule with the cost and equivalent unit information.

	<u>Total Cost</u>	<u>Materials</u>	<u>Conversion</u>
Cost to be accounted for:			
Work in process, June 1	\$ 10,039	\$ 6,119	\$ 3,920
Cost added in Assembly	199,751	118,621	81,130
Total cost	<u><u>\$ 209,790</u></u>	<u><u>\$ 124,740</u></u>	<u><u>\$ 85,050</u></u>
Equivalent units		5,940	5,670

Step 2: Compute the Cost per Equivalent Unit – Part 4: Basic Information

Here is a schedule with the cost and equivalent unit information.

$$\text{\$124,740} \div 5,940 \text{ units} = \text{\$21.00}$$

$$\text{\$85,050} \div 5,670 \text{ units} = \text{\$15.00}$$

	Total Cost	Materials	Conversion
Cost to be accounted for:			
Work in process, June 1	\$ 10,039	\$ 6,119	\$ 3,920
Cost added in Assembly	199,751	118,621	81,130
Total cost	\$ 209,790	\$ 124,740	\$ 85,050
Equivalent units		5,940	5,670
Cost per equivalent unit		\$ 21.00	\$ 15.00

$$\text{Cost per equivalent unit} = \text{\$21.00} + \text{\$15.00} = \text{\$36.00}$$

Learning Objective 4

**Assign costs to units
using the weighted-
average method.**

Step 3: Assign Costs to Units – Part I

Assembly Department			
Cost of Ending WIP Inventory and Units Transferred Out			
	<u>Materials</u>	<u>Conversion</u>	<u>Total</u>
Ending WIP inventory:			
Equivalent units	540	270	

Step 3: Assign Costs to Units – Part 2

Assembly Department			
Cost of Ending WIP Inventory and Units Transferred Out			
	<u>Materials</u>	<u>Conversion</u>	<u>Total</u>
Ending WIP inventory:			
Equivalent units	540	270	
Cost per equivalent unit	\$ 21.00	\$ 15.00	

Step 3: Assign Costs to Units – Part 3

Assembly Department			
Cost of Ending WIP Inventory and Units Transferred Out			
	<u>Materials</u>	<u>Conversion</u>	<u>Total</u>
Ending WIP inventory:			
Equivalent units	540	270	
Cost per equivalent unit	\$ 21.00	\$ 15.00	
Cost of Ending WIP inventory	\$ 11,340	\$ 4,050	\$ 15,390

Step 3: Compute Cost of Units Transferred Out

Assembly Department			
Cost of Ending WIP Inventory and Units Transferred Out			
	<u>Materials</u>	<u>Conversion</u>	<u>Total</u>
Ending WIP inventory:			
Equivalent units	540	270	
Cost per equivalent unit	\$ 21.00	\$ 15.00	
Cost of Ending WIP inventory	\$ 11,340	\$ 4,050	\$ 15,390
Units completed and transferred out:			
Units transferred	5,400	5,400	

Step 3: Assign Costs to Units – Part 4

Assembly Department			
Cost of Ending WIP Inventory and Units Transferred Out			
	<u>Materials</u>	<u>Conversion</u>	<u>Total</u>
Ending WIP inventory:			
Equivalent units	540	270	
Cost per equivalent unit	\$ 21.00	\$ 15.00	
Cost of Ending WIP inventory	\$ 11,340	\$ 4,050	\$ 15,390
Units completed and transferred out:			
Units transferred	5,400	5,400	
Cost per equivalent unit	\$ 21.00	\$ 15.00	

Step 3: Assign Costs to Units – Part 5

Assembly Department			
Cost of Ending WIP Inventory and Units Transferred Out			
	<u>Materials</u>	<u>Conversion</u>	<u>Total</u>
Ending WIP inventory:			
Equivalent units	540	270	
Cost per equivalent unit	\$ 21.00	\$ 15.00	
Cost of Ending WIP inventory	<u>\$ 11,340</u>	<u>\$ 4,050</u>	\$ 15,390
Units completed and transferred out:			
Units transferred	5,400	5,400	
Cost per equivalent unit	\$ 21.00	\$ 15.00	
Cost of units transferred out	<u>\$ 113,400</u>	<u>\$ 81,000</u>	\$ 194,400

End of Chapter 5

EX.01

Duntroon Company uses the weighted-average method in its process costing system. It processes used tires for various manufacturers of basketball courts. Data relating to tons of tires processed during November are provided below:

	Tons	Percent Completed	
		Materials	Labor and Overhead
Work in process, November 1	18,000	80%	60%
Work in process, November 30	37,000	40%	50%
Started into production during November	225,000		

Required:

1. Compute the number of tons of tires completed and transferred out during November.
2. Compute the equivalent units of production for materials and for labor and overhead for November.

Requirement I: Compute the number of tons of tires completed and transferred out during November.

	Tons
Work in process, November 1	18,000
Started into production during the month	<u>225,000</u>
Total tons in process	243,000
Deduct work in process, November 30	<u>37,000</u>
Completed and transferred out during the month	<u>206,000</u>

Requirement 2: Compute the equivalent units of production for materials and for labor and overhead for November.

	Equivalent Units	
	Materials	Labor & Overhead
Units transferred out	206,000	206,000
Work in process, ending:		
37,000 units × 40%	14,800	
37,000 units × 50%	<u> </u>	<u>18,500</u>
Equivalent units of production	<u>220,800</u>	<u>224,500</u>

Cost per equivalent unit-w.a.m.

EX.02

Superior Micro Products uses the weighted average method in its processes costing system. Data for the Assembly Department for May appear below:

	Materials	Labor	Overhead
Work in process, May 1	\$18,000	\$5,500	\$27,500
Cost added during May	\$238,900	\$80,300	\$401,500
Equivalent units of production	35,000	33,000	33,000

Required:

1. Compute the cost per equivalent unit for materials, labor, overhead and in total.

Requirement: Compute the cost per equivalent unit for materials, labor, overhead and in total

	Materials	Labor	Overhead
Cost of beginning work in process inventory	\$ 18,000	\$ 5,500	\$ 27,500
Cost added during the period	<u>238,900</u>	<u>80,300</u>	<u>401,500</u>
Total cost (a)	<u>\$256,900</u>	<u>\$85,800</u>	<u>\$429,000</u>
Equivalent units of production (b)	35,000	33,000	33,000
Cost per equivalent unit (a) ÷ (b)	\$7.34	\$2.60	\$13.00

	Total
Materials	\$ 7.34
Labor	2.60
Overhead	13.00
Total cost per equivalent unit	\$22.94

Equivalent units of Production-w.a.m.

EX.03

Highlands Company uses the weighted average method in its process costing system. It processes wood pulp for various manufacturers of paper products. Data relating to tons of pulp processed during June are provided below:

	Tons of Pulp	Percent Completed	
		Materials	Labor and Overhead
Work in process, June 1	20,000	90%	80%
Work in process, June 30	30,000	60%	40%
Started into production during June . . .	190,000		

Required:

1. Compute the number of tons of pulp completed and transferred out during June;
2. Compute the equivalent units of production for materials and for labor and overhead for June.

Requirement 1: Compute the number of tons of pulp completed and transferred out during June;

	Tons of Pulp
Work in process, June 1	20,000
Started into production during the month	<u>190,000</u>
Total tons in process	210,000
Deduct work in process, June 30	<u>30,000</u>
Completed and transferred out during the month	<u><u>180,000</u></u>

Requirement 2: Compute the equivalent units of production for materials and for labor and overhead for June.

	<i>Equivalent Units of Production</i>	
	Materials	Labor and Overhead
Units transferred out	180,000	180,000
Equivalent units in ending work in process inventory:		
Materials: 30,000 tons × 60% complete	18,000	
Labor and overhead: 30,000 tons × 40% complete	<u> </u>	<u>12,000</u>
Equivalent units of production	<u>198,000</u>	<u>192,000</u>